WEST SIGHT FLOW INDICATORS

Inexpensive Protection for Expensive Equipment and Systems



Model 100, 100MP ++



Model 300, 300MP ++



Model 360F



Model 400



Model 700 ++

The Series SFI Midwest Sight Flow Indicator is a Series of sight indicators which display flow or contents of pipelines. Available in window viewing style in the SFI-100 and SFI-300 Series and tube viewing style in the SFI-400 and SFI-700 Series with connection choices of female NPT, BSPP or BSPT threaded and flanged.

Series SFI-100 & SFI-300 Midwest Sight Flow Indicator offers threaded process connections, viewing windows, and bodies of brass or 316 SS. The SFI-100 type has a single window with a rotating impeller, the 300 type has a double window with a rotating impeller, the SFI-350 type has a double window with no moving indicator, and the SFI-360 type has a double window with a flapper.

Series SFI-300F Midwest Sight Flow Indicator offers ANSI flange process connections, double viewing windows, and bodies of carbon steel or 316 SS. The SFI-350F type has a double window with no moving indicator and the SFI-360F type has a double window with a flapper.

Series SFI-400 Midwest Sight Flow Indicator offers threaded or ANSI flanged process connections, tube style viewing, and bodies of cast iron or 316 SS.

Series SFI-700 Midwest Sight Flow Indicator offers threaded process connections, tube style viewing, and bodies of brass or 316 SS.

FEATURES/BENEFITS

- Manufactured of quality materials and safety tested to assure long, dependable
- Mahilactured of quality materials and safety today to describ strig, septical service at economical prices

 All Series SFI-100, SFI-300 and SFI-300F feature a removable window for easy service and replacement of wearing parts

 The Series SFI-400 features glass tube construction offering easy flow viewing
- to view from any angle with the glass tube construction
 Maintenance is simple for the Series SFI-700 with internal wipers which restore full

DIMENSIONS AND WEIGHT

Model Body Size Length

from any angle Series SFI-700 offers an easy to see bright red Acetal rotating impeller that is easy

360° visibility by simply rotating the glass tube without disrupting the flow

SPECIFICATIONS

SFI-100 & SFI-300 SPECIFICATIONS Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Bronze or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: ABS or 316 SS impeller (100 and 300), 304 SS or 316 SS flapper (360)

Temperature Limit: 200°F (93°C); 120°F (48°C) on W2 option; 170°F (77°C) on I1 option.

Pressure Limit: 125 psig (8.62 bar), 150 psig (10.34 bar) on "MP" models.

Connections: Threaded.

Mounting Orientation: Horizontal or vertical; 360: Horizontal only.

SFI-300F SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Window: Tempered Watted Materials: Window: Tempered glass; Body: Carbon steel or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: 316 SS flapper (360). Temperature Limit: 200°F (93°C). Pressure Limit: 200 F (93 c).
Pressure Limit: 150 psig (10.34 bar).
Connections: Flanged.
Mounting Orientation: Horizontal or vertical; 360: Horizontal only.

Depth Height Flange Diameter Viewing Area Diameter Weight Ib (kg)

SFI-400 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Borosilicate; Body: Cast iron or 316 SS; Gasket:

Temperature Limit: 200°F (93°C).
Pressure Limit: 50 psig (3.45 bar).
Connections: Threaded or flanged.

SFI-700 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Tempered borosilicate; Body: Brass or 316 SS; Gasket: Fluoroelastomer; Indicator: Acetal.

Temperature Limit: 212°F (100°C) Pressure Limit: 230 psig (15.86 bar). Connections: Threaded.

APPLICATIONS

Sight Flow Indicators

- Hydraulic tanks
- Pressure vessels Coolant tanks
- Hydraulic lines
- Oil reservoirs

| MODEL CHART | | | | | | |
|-------------|-------------------------------------|--|--|--|--|--|
| Model | Description | | | | | |
| SFI-100 | Single window with impeller | | | | | |
| SFI-300 | Double window with impeller | | | | | |
| SFI-350 | Double window with no indicator | | | | | |
| SFI-360 | Double window with flapper | | | | | |
| SFI-400 | Tube type with no indicator | | | | | |
| SFI-700 | Tube type with impeller and | | | | | |
| | internal wipers to clean glass tube | | | | | |

| MODEL | MODEL CHART | | | | | | |
|--|---|--|--|--|--|--|--|
| Model | Description | | | | | | |
| SFI-300 SFI-350 SFI-360 SFI-400 | Single window with impeller Double window with impeller Double window with no indicator Double window with flapper Tube type with no indicator Tube type with impeller and | | | | | | |
| 0.1.700 | internal wipers to clean glass tube | | | | | | |

| wodei | body Size | Lengin | Deptin | neignt | Flange Diameter | viewing Area Diameter | weight ib (kg) |
|----------|--|--|--------------------------|--|---|--|--|
| SFI-100 | 1/4, 3/8 1/2, 3/4 1, 1-1/4 1-1/2, 2 | 3.000 (76) 4.000 (102) 4.375 (111) 5.688 (144) | 2.250 (57) 2.563 (65) | 2.125 (54) 2.563 (65) 2.625 (67) 3.625 (83) | - - - | - - - | 1.1 (0.5) 1.5 (0.7) 2.7 (1.2) 5.5 (2.5) |
| SFI-300 | 1/4, 3/8 1/2, 3/4 1, 1-1/4 1-1/2, 2 | 3.063 (78) 4.063 (103) 4.375 (111) 5.500 (140) | | 2.125 (54) 2.563 (65) 2.563 (65) 4.063 (103) | - - - | - - - | 1.7 (0.8) 2.6 (1.2) 3.0 (1.4) 7.0 (3.2) |
| SFI-700 | 1/4, 3/8 1/2, 3/4 1, 1-1/4, 1-1/2 | 2.750 (70) 3.688 (94) 4.875 (124) | - - - | 1.500 (38) 2.250 (57) 2.750 (70) (across flats) | - | - | 0.9 (0.4) 2.4 (1.1) 5.1 (2.3) |
| SFI-400 | 1/2 3/4 1 1-1/4 1-1/2 2 3 4 | 4.500 (144) 5.125 (130) 5.625 (143) 5.750 (146) 5.875 (149) 6.125 (156) 6.250 (159) 6.250 (159) | - - - - - | - | 3.500 (89) 3.875 (98) 4.250 (108) 4.625 (117) 5.000 (127) 6.000 (152) 7.500 (191) 9.00 (229) | 1.500 (38) 1.750 (44) 2.000 (51) 2.000 (51) 2.500 (64) 3.000 (76) 4.000 (102) 5.000 (127) | 3.8 (1.7) 4.8 (2.2) 6.2 (2.8) 7.6 (3.5) 8.7 (4.0) 13 (6.0) 17 (7.7) 25 (11.0) |
| SFI-400F | 1 1-1/4 1-1/2 2 3 4 | 5.000 (127) 5.125 (130) 5.250 (133) 5.370 (137) 5.750 (146) 5.750 (146) | - - - - | - | 4.250 (108) 4.625 (117) 5.000 (127) 6.000 (152) 7.500 (191) 9.000 (229) | 2.000 (51) 2.000 (51) 2.500 (64) 3.000 (76) 4.000 (102) 5.000 (127) | 7 (3.2) 8 (3.6) 12 (5.5) 14 (6.4) 23 (10.4) 31 (14.1) |
| SFI-300F | 1-1/2 2 3 4 6 ns are in inch | 6.375 (162) 6.500 (165) 8.875 (225) 10.250 (260) 12.500 (318) | | - | 5.000 (127) 6.000 (152) 7.500 (191) 9.000 (229) 11.000 (279) | 2.313 (58) 2.313 (58) 3.000 (76) 4.000 (102) 6.000 (152) | 12 (5.5) 16 (7.5) 38 (17) 56 (25) 120 (55) |

++ USA: California Proposition 65

MIDWEST SIGHT FLOW INDICATORS Inexpensive Protection for Expensive Equipment and Systems

| MODEL CHART | | | | | | | |
|---|-----|--------------------------|----------|--|------|--|--|
| SFI-100 & SFI-300 - WINDOW STYLE WITH THREADED CONNECTIONS | | | | | | | |
| Example | SFI | -300 | SS | -2 | -G2 | SFI-300SS-2-G2 | |
| Model | SFI | | | | | Sight flow indicator | |
| Designator | | | | | | | |
| Body Style | | 100 300 350 360 | | | | Single window, bronze body, ABS impeller Double window, bronze body, ABS impeller Double window, bronze body, no moving indicator Double window, bronze body, 304SS flapper | |
| Body Options | | | SS MP | | | 316SS body option for 300, 350, 360 150 psig maximum pressure option, includes fluoroelastomer gaskets | |
| Body Size | | | | 1/4 3/8 1/2 3/4 1 1-1/4 1-1/2 2 | | 1/4 inch connection size 3/8 inch connection size 1/2 inch connection size 3/4 inch connection size 1 inch connection size 1-1/4 inch connection size 1-1/2 inch connection size 2 inch connection size | |
| Options | | | | | BSPP | Plexiglass window PTFE gasket Fluoroelastomer gasket 316SS shaft (not on 350 model) Monel shaft (not on 350 model) ABS impeller with bronze bushing (not on 350, 360) 316SS impeller (not on 350, 360) No impeller (100 only) 316SS flapper (360 only) BSPT threads BSPP threads | |
| Note: Maximum flow on impeller models: 5 FPS with liquids, 5000 FPM with gases | | | | | | | |

| Example | SFI | -400SS | -1-1/2 | SFI-400SS-1-1/2 |
|----------------|-------|------------|----------|--|
| Model | SFI | | | Sight flow indicator |
| Designator | | | | |
| Body Style | | 400CI | | Female NPT connections, cast iron body (only for |
| | | | | 1 through 2 inch sizes) |
| | | 400SS | | Female NPT connections, 316SS body |
| | | 400F | | Raised face flange connection, 316SS body (only |
| | | | | for 1 inch and up sizes) |
| Body Size | | | 1/2 | 1/2 inch connection size |
| | | | 3/4 | 3/4 inch connection size |
| | | | 1 | 1 inch connection size |
| | | | 1-1/4 | 1-1/4 inch connection size |
| | | | 1-1/2 | 1-1/2 inch connection size |
| | | | 2 | 2 inch connection size |
| | | | 3 | 3 inch connection size |
| | | | 4 | 4 inch connection size |
| Note: Best for | or us | e in verti | cal pipe | elines where there are no mechanical strains |

| MODEL CHART | | | | | | | |
|--|-----|---------|--------|-----|---|--|--|
| SFI-300F - WINDOW STYLE WITH FLANGED CONNECTIONS | | | | | | | |
| Example | SFI | -360FSS | -1-1/2 | -G1 | SFI-360FSS-1-1/2-G1 | | |
| Model | SFI | | | | Sight flow indicator | | |
| Designator | | | | | | | |
| Body Style | | 350FCS | | | Carbon steel body, no moving indicator | | |
| | | 350FSS | | | 316SS body, no moving 316SS indicator | | |
| | | 360FCS | | | Carbon steel body, 316SS flapper | | |
| | | 360FSS | | | 316SS body, 316SS flapper | | |
| Body Size | | | 1-1/2 | | 1-1/2 inch raised face flange connection size | | |
| | | | 2 | | 2 inch raised face flange connection size | | |
| | | | 3 | | 3 inch raised face flange connection size | | |
| | | | 4 | | 4 inch raised face flange connection size | | |
| | | | 6 | | 6 inch raised face flange connection size | | |
| Options | | | | G1 | PTFE gasket | | |
| | | | | G2 | Fluoroelastomer gasket | | |
| | | | | | | | |

| MODEL CHART | | | | | | | | |
|-------------------|--|--------|--------|-------|---------------------------------------|--|--|--|
| SFI-700 - TU | SFI-700 - TUBE STYLE WITH THREADED CONNECTIONS | | | | | | | |
| Example | SFI | -700SS | -1-1/2 | -BSPT | SFI-700SS-1-1/2-BSPT | | | |
| Model | SFI | | | | Sight flow indicator | | | |
| Designator | | | | | | | | |
| Body Style | | 700 | | | Brass body | | | |
| | | 700SS | | | 316SS body | | | |
| Body Size | | | 1/4 | | 1/4 inch female NPT connection size | | | |
| | | | 3/8 | | 3/8 inch female NPT connection size | | | |
| | | | 1/2 | | 1/2 inch female NPT connection size | | | |
| | | | 3/4 | | 3/4 inch female NPT connection size | | | |
| | | | 1 | | 1 inch female NPT connection size | | | |
| | | | 1-1/4 | | 1-1/4 inch female NPT connection size | | | |
| | | | 1-1/2 | | 1-1/2 inch female NPT connection size | | | |
| Options | | | | BSPT | BSPT threads | | | |
| | | | | BSPP | BSPP threads | | | |

Sight Flow Indicators