

STEP DRILL BITS

Aluminum Titanium Nitride (AlTiN)
Coating for Longer Life

10x
MORE DURABLE
THAN STEAMED
BLACK OXIDE

Quick-Release, 1/4" Hex with Dual Spiral Flutes



Durable, 3/8" Hex with Dual Straight Flutes



KLEIN
TOOLS 

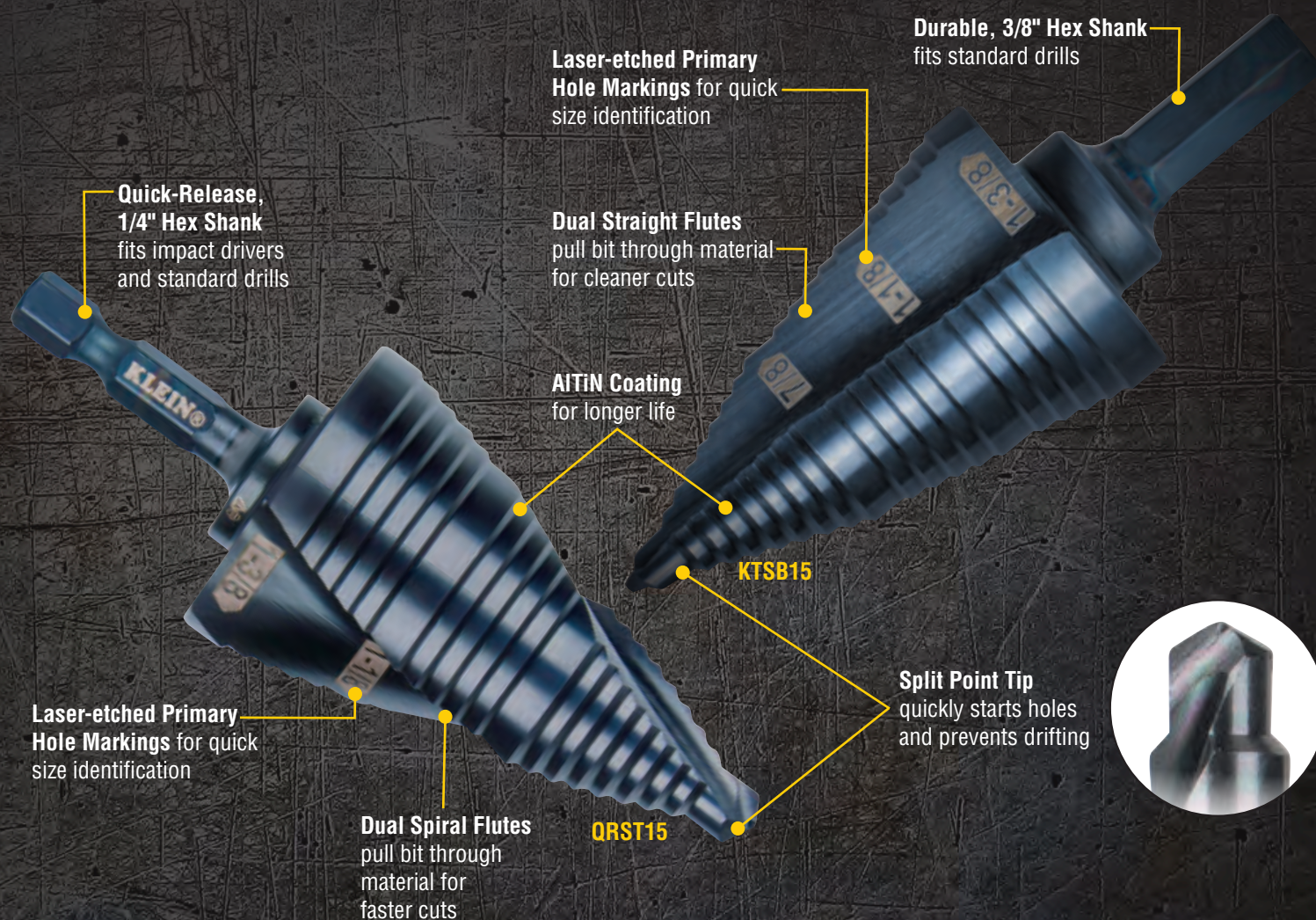
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10x MORE DURABLE

THAN STEAMED BLACK OXIDE COATING FOR LONGER BIT LIFE



COMPARISON CHART

Hole Size Ranges	Holes	Increment	Coating	Cat. No.	Shaft	Use with	Double Flutes
 1/8" to 1/2" (3.2 mm to 12.7 mm)	13	1/32" (0.8 mm)	AlTiN	QRST01	 1/4" IMPACT RATED Quick Release 1/4" Hex		 Spiral for Fast Cuts
				KTSB01	 3/8" Durable 3/8" Hex		 Straight for Clean Cuts
 1/4" to 3/4" (6.4 mm to 19.1 mm)	9	1/16" (1.6 mm)	AlTiN	QRST03	 1/4" IMPACT RATED Quick Release 1/4" Hex		 Spiral for Fast Cuts
				KTSB03	 3/8" Durable 3/8" Hex		 Straight for Clean Cuts
 7/8" to 1-1/8" (22.2 mm to 28.6 mm)	2	Varies	AlTiN	QRST11	 1/4" IMPACT RATED Quick Release 1/4" Hex		 Spiral for Fast Cuts
				KTSB11	 3/8" Durable 3/8" Hex		 Straight for Clean Cuts
 3/16" to 7/8" (4.8 mm to 22.2 mm)	12	1/16" (1.6 mm)	AlTiN	QRST14	 1/4" IMPACT RATED Quick Release 1/4" Hex		 Spiral for Fast Cuts
				KTSB14	 3/8" Durable 3/8" Hex		 Straight for Clean Cuts
 7/8" to 1-3/8" (22.2 mm to 34.9 mm)	3	Varies	AlTiN	QRST15	 1/4" IMPACT RATED Quick Release 1/4" Hex		 Spiral for Fast Cuts
				KTSB15	 3/8" Durable 3/8" Hex		 Straight for Clean Cuts

STEP DRILL BITS COME IN CONVENIENT KITS CONTAINING COMMONLY USED BITS AND CUTTING OIL



QRST3PC

3 Piece Premium All Purpose Quick Release Step Bit Kit

QRST01 (1/8" to 1/2"),
QRST03 (1/4" to 3/4"),
QRST14 (3/16" to 7/8")
Cutting oil and a case



QRSTSPRO

3 Piece Premium Electrician's Quick Release Step Bit Kit

QRST14 (3/16" to 7/8"),
QRST11 (7/8" to 1-1/8"),
QRST15 (7/8" to 1-3/8")
Cutting oil and a case



KTSBSPRO

3 Piece Premium Electrician's 3/8" Hex Step Bit Kit

KTSB14 (3/16" to 7/8"),
KTSB11 (7/8" to 1-1/8"),
KTSB15 (7/8" to 1-3/8")
Cutting oil and a case



STEP BITS AND CUTTING OIL NEST
INSIDE TO ELIMINATE MOVEMENT AND
PROTECT THE BITS FROM DAMAGE



CASES ARE DESIGNED TO NEST NEATLY
WITHIN MODbox™ TOOLBOXES AND
ON THE MODbox™ CASE ADAPTER
SIDE RAIL ATTACHMENT

Cat. No.	UPC#	Description	Holes	Increment	Hole Size Ranges
QRST01	0-92644-53301-3	Quick-Release Step Drill Bit with Spiral Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
QRST03	0-92644-53302-0	Quick-Release Step Drill Bit with Spiral Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
QRST11	0-92644-53303-7	Quick-Release Step Drill Bit with Spiral Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
QRST14	0-92644-53304-4	Quick-Release Step Drill Bit with Spiral Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
QRST15	0-92644-53305-1	Quick-Release Step Drill Bit with Spiral Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)
KTSB01	0-92644-59103-7	3/8" Hex, Double Straight Flute	13	1/32" (0.8 mm)	1/8" to 1/2" (3.2 to 12.7 mm)
KTSB03	0-92644-53302-0	3/8" Hex, Double Straight Flute	9	1/16" (1.6 mm)	1/4" to 3/4" (6.4 to 19.1 mm)
KTSB11	0-92644-59111-2	3/8" Hex, Double Straight Flute	2	Varies	7/8" to 1-1/8" (22.2 to 28.6 mm)
KTSB14	0-92644-59114-3	3/8" Hex, Double Straight Flute	12	1/16" (1.6 mm)	3/16" to 7/8" (4.8 to 22.2 mm)
KTSB15	0-92644-59115-0	3/8" Hex, Double Straight Flute	3	Varies	7/8" to 1-3/8" (22.2 to 34.9 mm)

Kits

QRST3PC	7-83423-01000-8	3 Piece Premium All Purpose Quick-Release Step Bit Kit	Includes Cat. Nos. QRST01, QRST03, QRST14, 1 oz. Bottle Cutting Oil, and Compact Carry Case
QRSTSPRO	0-92644-53007-4	3 Piece Premium Electrician's Quick Release Step Bit Kit	Includes Cat. Nos. QRST14, QRST11, QRST15, 1 oz. Bottle Cutting Oil, and Hard Carry Case
KTSBSPRO	0-92644-53009-8	3 Piece Premium Electrician's 3/8" Hex Step Bit Kit	Includes Cat. Nos. KTSB14, KTSB11, KTSB15, 1 oz. Bottle Cutting Oil, and Hard Carry Case



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