

SPEED PUNCH™

MILD STEEL • STAINLESS STEEL • OILTIGHT • METRIC



SAVE TIME AND MONEY
WITH EVERY PUNCH.



GREENLEE®
A Textron Company

IT'S AS
EASY AS

1 SLIDE



2 SECURE



3 PUNCH



Use with the LS100 battery-operated driver for ultimate speed and performance.



SPEED PUNCH

SPEED LOCK
Quickly secures the system in place - more holes, less time.



NO THREAD PUNCH
Easily slides on/off draw stud.



RUGGED GROOVES
Holds up on the job - no more damaged threads.



EXTENDED DIE HEIGHT
No need for spacers.



STANDARD DRAW STUD END
Works with existing hydraulic and battery-operated punch drivers.

UP TO
3X FASTER*

* Compared to standard threaded punch and draw stud set-up and disassembly.

FASTER SAFER EASIER®

A FULL LINE OF KNOCKOUTS FROM GREENLEE

MILD STEEL ½" TO 4"

- Available in ½" to 4" conduit sizes
- Punch up to 10 gauge (3.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



**SPEED PUNCH Kit
with Battery-Powered Driver**
½" TO 4" CONDUIT



**SPEED PUNCH Kit
with Battery-Powered Driver**
½" TO 2" CONDUIT



**SPEED PUNCH Kit
with Hydraulic Pump and Ram**
½" TO 4" CONDUIT



**SPEED PUNCH Kit
Large Diameter**
2½" TO 4" CONDUIT



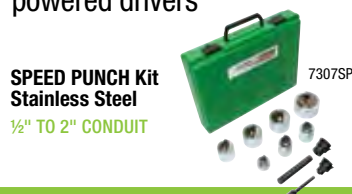
SPEED PUNCH Kit
½" TO 2" CONDUIT

*See order guide for complete kit offerings.



STAINLESS STEEL ½" TO 2"

- Available in ½" to 2" conduit sizes
- Punch up to 10 gauge (3.5 mm) stainless and mild steel
- Use with hydraulic and battery-powered drivers



**SPEED PUNCH Kit
Stainless Steel**
½" TO 2" CONDUIT



OILTIGHT PUNCHES 22MM & 30MM

- Available in 22mm & 30mm notched hole sizes
- Punch up to 12 gauge (2.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



METRIC ISO-16 TO ISO-63

- Available in ISO-16 to ISO-63 (16.2 mm to 63.5 mm) diameter hole sizes
- Punch up to 10 gauge (3.5 mm) mild steel, aluminum, fiberglass and plastic
- Use with hydraulic and battery-powered drivers



**SPEED PUNCH Kit
Metric**
ISO-16 TO ISO-40



LS100 – BATTERY-POWERED KNOCKOUT PUNCH DRIVER

- **Fast.** 2X faster than competitive models. Punch more holes in less time.
- **Ergonomic.** At only 5.8 lbs. the LS100 is designed for reduced fatigue and easy control.
- **Versatile.** 360° rotating head punches at any angle and fits in tight spaces.



ORDERING INFORMATION

CAT. NO.	UPC	DESCRIPTION
MILD STEEL - U.S. CONDUIT SIZES		
7212SP-1/2P	1652	1/2" Conduit, Punch
7212SP-1/2D	1653	1/2" Conduit, Die
7212SP-3/4P	952	3/4" Conduit, Punch
7212SP-3/4D	9279	3/4" Conduit, Die
7212SP-1-7/32P	1658	1-7/32" (30.5 mm) Dia. Punch
7212SP-1-7/32D	1660	1-7/32" (30.5 mm) Dia. Die
7212SP-1P	953	1" Conduit, Punch
7212SP-1D	9280	1" Conduit, Die
7212SP-1-1/4P	955	1-1/4" Conduit, Punch
7212SP-1-1/4D	9281	1-1/4" Conduit, Die
7212SP-1-1/2P	9282	1-1/2" Conduit, Punch
7212SP-1-1/2D	956	1-1/2" Conduit, Die
7212SP-2P	9283	2" Conduit, Punch
7212SP-2D	957	2" Conduit, Die
7212SP-2-1/2P	1629	2-1/2" Conduit, Punch
7212SP-2-1/2D	1642	2-1/2" Conduit, Die
7212SP-3P	1644	3" Conduit, Punch
7212SP-3D	1645	3" Conduit, Die
7212SP-3-1/2P	1646	3-1/2" Conduit, Punch
7212SP-3-1/2D	1647	3-1/2" Conduit, Die
7212SP-4P	1650	4" Conduit, Punch
7212SP-4D	1651	4" Conduit, Die
SP-LOCK	9277	Speed Lock, 3/4"
7212SP11	10002	Draw Stud, Short, 3/4" x 4.8"
7212SP12‡	979	Draw Stud, Long, 3/4" x 5.6"
SP-LOCK2	1657	Speed Lock, 3/8"
7212SP13‡	1654	Draw Stud, Long, 3/8" x 4.7"
7212SP14	1655	Draw Stud, Short, 3/8" x 3.8"
7907SBSP +	2259	Speed Punch Kit, 1/2" to 2" Conduit
7304SP	1715	Speed Punch Kit, 2-1/2" to 4" Conduit, Lg. Dia.
7908SBSP	2258	Speed Punch Kit, 1/2" to 2" Conduit, w/ Quick Draw 90
LS50L1SBSP	2257	Speed Punch Kit, 1/2" to 2" Conduit, w/ LS50 Batt. Driver
LS100L1SBSP	3384	Speed Punch Kit, 1/2" to 2" Conduit, w/ LS100 Driver
LS100L1SB4SP	3143	Speed Punch Kit, 1/2" to 4" Conduit, w/ LS100 Driver
7310SBSP	1716	Speed Punch Kit, 1/2" to 4" Conduit, w/ Hyd. Pump & Ram

CAT. NO.	UPC	DESCRIPTION
STAINLESS STEEL - U.S. CONDUIT SIZES		
745SP-1/2P	1661	1/2" Conduit, Stainless Steel, Punch
745SP-1/2D	1662	1/2" Conduit, Stainless Steel, Die
745SP-3/4P	1663	3/4" Conduit, Stainless Steel, Punch
745SP-3/4D	1665	3/4" Conduit, Stainless Steel, Die
745SP-1-7/32P	1667	1-7/32" (30.5 mm) Dia. Stainless Steel, Punch
745SP-1-7/32D	1668	1-7/32" (30.5 mm) Dia. Stainless Steel, Die
745SP-1P	1669	1" Conduit, Stainless Steel, Punch
745SP-1D	1670	1" Conduit, Stainless Steel, Die
745SP-1-1/4P	1671	1-1/4" Conduit, Stainless Steel, Punch
745SP-1-1/4D	1672	1-1/4" Conduit, Stainless Steel, Die
745SP-1-1/2P	2531	1-1/2" Conduit, Stainless Steel, Punch
745SP-1-1/2D	1678	1-1/2" Conduit, Stainless Steel, Die
745SP-2P	1679	2" Conduit, Stainless Steel, Punch
745SP-2D	1681	2" Conduit, Stainless Steel, Die
7212SP21‡	1682	Draw Stud, Long, 3/4" x 5.8"
7212SP23	1724	Draw Stud, Short, 3/4" x 5.0"
7212SP22‡	1683	Draw Stud, Long, 3/8" x 4.7"
7212SP24	2276	Draw Stud, Short, 3/8" x 3.8"
7307SP	1720	Speed Punch Kit, Stainless Steel 1/2" to 2" Conduit
LS100L1SSSP	3148	Speed Punch Kit, Stainless Steel 1/2" to 2" Conduit, w/ LS100 Driver
MILD STEEL - OILTIGHT PUNCHES WITH NOTCHES		
7212SP-PB22P	1705	22 mm / 0.885" Dia. Pushbutton, Punch
60250	60250	22 mm / 0.885" Dia. Pushbutton, Die
7212SP-PB30P	1709	30 mm / 1.201" Dia. Pushbutton, Punch
60249	60249	30 mm / 1.201" Dia. Pushbutton, Die
7212SP-PB22U	2260	22 mm / 0.885" Dia. Pushbutton, Punch Unit
7212SP-PB30U	2263	30 mm / 1.201" Dia. Pushbutton, Punch Unit
7212SP32	2261	Draw Stud, Square, Short, 3/8" x 4.0"
MILD STEEL - METRIC SIZES		
7212SP-M16P	1684	ISO-16 (16.2 mm / 0.638") Dia. Punch
7212SP-M16D	1685	ISO-16 (16.2 mm / 0.638") Dia. Die
7212SP-M20P	1687	ISO-20 (20.4 mm / 0.803") Dia. Punch
7212SP-M20D	1688	ISO-20 (20.4 mm / 0.803") Dia. Die
7212SP-M25P	1689	ISO-25 (25.4 mm / 1.000") Dia. Punch
7212SP-M25D	1690	ISO-25 (25.4 mm / 1.000") Dia. Die
7212SP-M32P	1691	ISO-32 (32.5 mm / 1.280") Dia. Punch
7212SP-M32D	1692	ISO-32 (32.5 mm / 1.280") Dia. Die
7212SP-M40P	1693	ISO-40 (40.5 mm / 1.594") Dia. Punch
7212SP-M40D	1694	ISO-40 (40.5 mm / 1.594") Dia. Die
7212SP-M50P	1697	ISO-50 (50.8 mm / 2.000") Dia. Punch
7212SP-M50D	1701	ISO-50 (50.8 mm / 2.000") Dia. Die
7212SP-M63P	1703	ISO-63 (63.5 mm / 2.500") Dia. Punch
7212SP-M63D	1704	ISO-63 (63.5 mm / 2.500") Dia. Die
7217SBSP	1723	Speed Punch Kit, Metric, ISO-16 to ISO-40

* Case accommodates Quick Draw® or Quick Draw 90® Drivers - sold separately.

‡ For use with the 746 Hydraulic Ram and LS100L.

