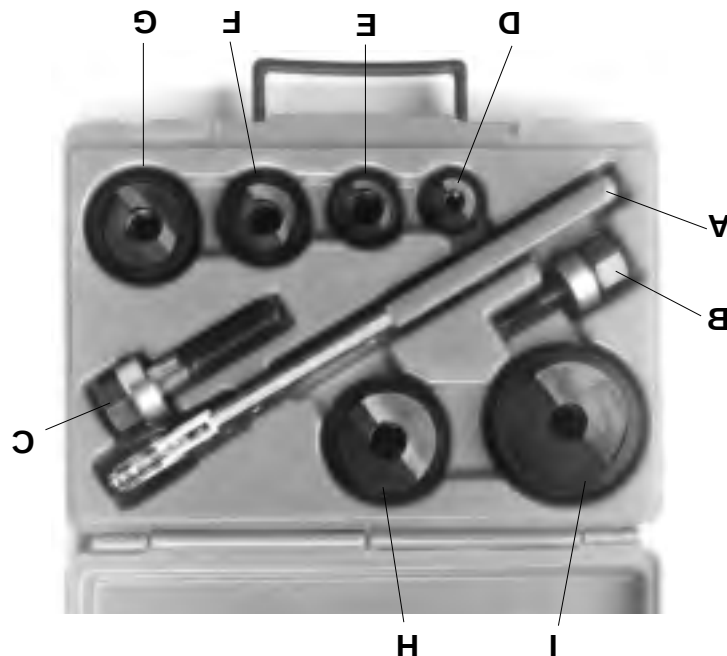
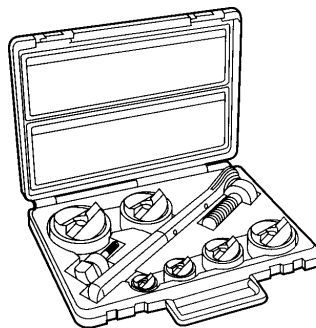


QTY.	DESCRIPTION	CAT./UPC NO.	KEY
1	Ratcheting 1" Box End Wrench	34941	A
1	3/8" Draw Stud	00042	B
1	3/4" Draw Stud	304AVBB/04042	C
1	1/2" Slug-Buster® Conduit Punch	721-1/2/31756	D
1	1/2" Conduit Die	14722	D
1	3/4" Slug-Buster® Conduit Punch	721-3/4/31757	E
1	3/4" Conduit Die	124AV/06972	E
1	1" Slug-Buster® Conduit Punch	712-1/31758	F
1	1" Conduit Die	126AV/04011	F
1	1-1/4" Slug-Buster® Conduit Punch	721-1-1/4/31759	G
1	1-1/4" Conduit Die	128AV/04013	G
1	1-1/2" Slug-Buster® Conduit Punch	721-1-1/2/31760	H
1	1-1/2" Conduit Die	440AV/04061	H
1	2" Slug-Buster® Conduit Punch	721-2/31761	I
1	2" Conduit Die	442AV/04063	I
1	Plastic Case	34758	



GREENLEE® 7238SB SLUG-BUSTER® PUNCH SET WITH RATCHETING WRENCH

INSTRUCTIONS AND PARTS LIST



GREENLEE®

7238SB SLUG-BUSTER®
1/2" Thru 2" Knockout Punch Set
with Ratcheting Wrench

GREENLEE TEXTRON



Read and understand this material before operating. Failure to understand how to safely operate the Slug Buster® set could result in an accident causing serious injury or death. This tool should only be operated by qualified personnel.

Printed in U.S.A.

999 9611.1

© 1996 Greenlee Textron

IM-1067 Rev 4 9/96

GREENLEE® 7238SB SLUG-BUSTER® PUNCH SET WITH RATCHETING WRENCH

WARNING

Do not punch enclosures containing or close to live circuits. Electrical shock could result causing severe injury or death.

Lubricate threads and cutting edges before use.

CAPACITY: 10 ga. mild steel

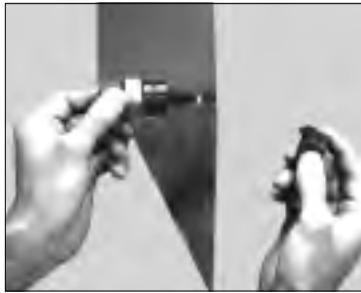
CAUTION

- When hole is completed the punch unit (punch, die and draw stud) can fall free toward the die side.
- Make sure you have firm footing and balance when operating. Position yourself to avoid injuries in case of slippage, breakage or any other loss of control while punching.

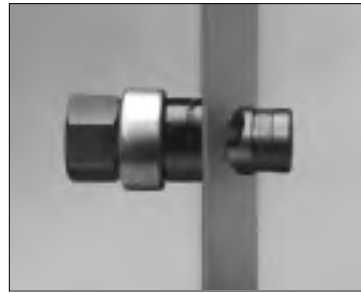
OPERATING INSTRUCTIONS — SAVE THESE INSTRUCTIONS!



1 The 1/2" conduit size punch requires 3/8" or larger pilot hole. Use Greenlee Kwik Stepper pilot drills.



2 Place 1/2" conduit die on 3/8" draw stud. Insert draw stud through pilot hole.



3 Thread punch on draw stud with cutting edge toward material being punched.



4 Turn draw stud clockwise with the 34941 wrench until material is punched.

CAUTION: punch will become free of hole and could fall.



5 Disassemble punch by turning draw stud counterclockwise while holding punch. Tip die and drop out split slugs.



6 For 3/4" through 2" conduit sized holes use 304AVBB 3/4" draw stud. Place selected size die on draw stud. Insert draw stud in 3/4" or larger pilot hole.* Thread same size punch on the draw stud with the cutting edge toward the material being punched.



7 Turn draw stud clockwise with 34941 wrench until material is punched.

CAUTION: punch will become free of hole and could fall.



8 Disassemble punch by turning draw stud counter-clockwise while holding punch. Tip die and drop out split slugs.

*** Time Saver:** Use 1/2" conduit punch to make 7/8" pilot hole for 3/4"-2" conduit punches.