

HOLEMAKING

Fast, Superior Cutting



KLEIN
TOOLS[®]

For Professionals... Since 1857™



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HOLE SAWS

Bi-Metal Hole Saws

Optimized for fast cutting of steel – even stainless!



- **Cuts precise holes** in stainless steel and mild steel, drywall, ceiling tile, laminates, wood and plastic.
- **Thick back plates** and walls stand up to heavy use and abuse.
- **Long-lasting**, consistent cutting performance.

| Cat. No. | UPC# 0-92644+ | Saw Diameter | Pipe Tap Size* | Pipe Entrance Size** | For use with Arbor No. |
|----------|------------------|--|-------------------|-------------------------|---------------------------|
| 31914 | 31914-3 | 7/8" (22 mm) | 3/4" (19 mm) | 1/2" (13 mm) | 31905 |
| 31918 | 31918-1 | 1-1/8" (29 mm) | 1" (25 mm) | 3/4" (19 mm) | |
| 31922 | 31922-8 | 1-3/8" (35 mm) | – | 1" (25 mm) | 31905 or 31906 |
| 31928 | 31928-0 | 1-3/4" (44 mm) | 1-1/2" (38 mm) | 1-1/4" (32 mm) | |
| 31932 | 31932-7 | 2" (51 mm) | – | 1-1/2" (38 mm) | |
| 31940 | 31940-2 | 2-1/2" (64 mm) | – | 2" (51 mm) | |
| 31944 | 31944-0 | 2-3/4" (70 mm) | – | | |
| 31948 | 31948-8 | 3" (76 mm) | – | 2-1/2" (64 mm) | |
| 31958 | 31958-7 | 3-5/8" (92 mm) | – | 3" (76 mm) | |
| 31972 | 31972-3 | 4-1/2" (114 mm) | – | 4" (102 mm) | |
| 31900 | 31900-6 | 6-3/8" (162 mm) | – | | |
| 31902 | 31902-0 | 8-Piece Kit includes 7/8", 1-1/8", 1-3/8", 1-3/4", 2" and 2-1/2" (22, 29, 35, 44, 51 and 64 mm) saws and case. | | | |

Arbors and Replacement Bits

| | | |
|-------|---------|---|
| 31905 | 31905-1 | Threaded Arbor with adapter, 3/8" (10 mm) |
| 31906 | 31906-8 | Threaded Arbor, 3/8" (10 mm) with Pins |
| 31907 | 31907-5 | Replacement Pilot Bit, 1/4" x 3-1/4" |

* Pipe Tap Size – The sizes listed provide the necessary information whenever a pipe is to be threaded into tanks, boilers, etc. To secure the best results, the hole should be reamed before tapping with a reamer having a taper of 3/4" per foot.

** Pipe Entrance Size – The sizes listed provide the necessary information for any given pipe size to have sufficient clearance to pass through beams, walls, bulkheads, etc.



STEP BITS

Double-Fluted Step Drill Bits

Faster drilling than single flute bits!

- **Easy-to-read step rings** save time when drilling common holes.
- **Fast-starting**, non-walking drill tip.
- **Thick, extra-long** 3/8" hex shank provides a firm, positive grip in the drill and won't spin out.



| Cat. No. | UPC# 0-92644+ | Quick Reference | No. of Holes | Increment | Hole Size Range |
|----------|---------------|-----------------|--------------|-----------|--------------------------------------|
| KTSB01 | 59101-3 | #1 | 13 | 1/32" | 1/8" - 1/2" (3 mm - 13 mm) |
| KTSB03 | 59103-7 | #3 | 9 | 1/16" | 1/4" - 3/4" (6 mm - 19 mm) |
| KTSB11 | 59111-2 | #11 | 2 | - | 7/8" - 1-1/8" (22 mm - 29 mm) |
| KTSB14 | 59114-3 | #14 | 12 | 1/16" | 3/16" - 7/8" (5 mm - 22 mm) |
| KTSB15 | 59115-0 | #15 | 3 | - | 7/8", 1-1/8", 1-3/8" (22, 29, 35 mm) |

WOOD BORING BITS

Wood Boring Bits

Superior to auger bits!

- **New low-torque design** greatly reduces the wrist fatigue from standard auger bits.
- **Easily change direction** when drilling holes to customize the shape.
- **Unique head shape minimizes chatter** while drilling versus ordinary paddle bits.
- **Easy-to-sharpen** blades.
- **Easy-to-replace** pilot screw shaft.



| Cat. No. | UPC# 0-92644+ | Hole Size |
|----------|---------------|-------------------|
| 53932 | 53932-9 | 7/8" (22 mm) |
| 53934 | 53934-3 | 1-1/8" (29 mm) |
| 53936 | 53936-7 | 1-3/8" (35 mm) |
| 53938 | 53938-1 | Replacement Shaft |

6" (152 mm) Shaft Length, 3/8" (9.5 mm) Shaft Diameter, 5/16" (8 mm) Hex End



HOLEMAKING

Klein also makes durable, long-lasting products for cutting holes in heavy-gauge steel panels and cutting holes in wood for cabling applications!

Carbide Hole Cutters

| Cat. No. | Description |
|----------|--|
| 31850 | 3/4" (19 mm) Carbide Hole Cutter |
| 31852 | 7/8" (22 mm) Carbide Hole Cutter |
| 31856 | 1-1/8" (29 mm) Carbide Hole Cutter |
| 31860 | 1-3/8" (35 mm) Carbide Hole Cutter |
| 31866 | 1-3/4" (44 mm) Carbide Hole Cutter |
| 31868 | 2" (51 mm) Carbide Hole Cutter |
| 31870 | 2-1/2" (64 mm) Carbide Hole Cutter |
| 31874 | Replacement Pilot Bit |
| 31872 | 4-Piece Carbide Hole Cutter Set |
| 31873 | 8-Piece Master Electrician's Hole Cutter Kit |



Ship-Auger Bits

| Cat. No. | Description |
|--------------------------|--------------------------------|
| 6" (152 mm) Bits | |
| 53402 | 3/4" (19 mm) Ship-Auger Bits |
| 53404 | 7/8" (22 mm) Ship-Auger Bits |
| 53406 | 1" (25 mm) Ship-Auger Bits |
| 53408 | 1-1/8" (29 mm) Ship-Auger Bits |
| 18" (457 mm) Bits | |
| 53437 | 3/4" (19 mm) Ship-Auger Bits |
| 53439 | 7/8" (22 mm) Ship-Auger Bits |
| 53441 | 1" (25 mm) Ship-Auger Bits |
| 53443 | 1-1/8" (29 mm) Ship-Auger Bits |



Knockout Punches

| Cat. No. | Description |
|----------|------------------------------------|
| 53727 | Knockout Punch Set, 3/4" (19 mm) |
| 53728 | Knockout Punch Set, 1/2" (12.5 mm) |
| 53732 | Knockout Punch Set with Wrench |



Flex Drill Bits

| Cat. No. | Description |
|----------|-------------------------------|
| 53716 | 3/8" x 54" (9.5 mm x 1372 mm) |
| 53717 | 3/8" x 72" (9.5 mm x 1829 mm) |
| 53718 | 9/16" x 54" (14 mm x 1372 mm) |
| 53719 | 3/4" x 54" (19 mm x 1372 mm) |
| 53751 | 3/4" x 72" (19 mm x 1829 mm) |
| 53720 | 1" x 54" (25 mm x 1829 mm) |



Flex Bit Kit

| Cat. No. | Description |
|----------|--------------|
| 53721 | Flex Bit Kit |

