





Si-()A 23



Gas Analyzer for Emissions Monitoring of Boiler, **Engine, & Other Combustion Applications**

Accurate / Reliable / Robust / Innovative



Up to Six Gas Sensors. Can include O₂, CO, NO, Low NO, NO₂, Low NO₂, $S\tilde{O}_2$, Low SO_2 , H_2S , and $\tilde{C}xHy$

iOS and Android Mobile Apps for

Real-Time Display & Control



CO Dilution auto-range with measurements to 50,000 ppm



Large Color Touch Screen



Total NOx & Low NOx Capable



Field Replaceable **Pre-Calibrated Sensors**



Note: Phone not included





4.51 91.4 12.5

TOUCH

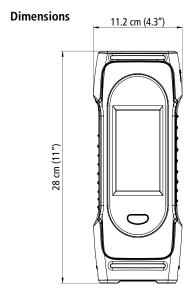
· Ergonomic, light weight, & durable design

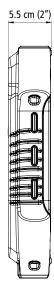
91.4 12.5 170.3

((O))

- · Data management with automatic logging & report creation
- Predictive maintenance with estimated sensor life & calibration reminders
- One touch pump On/Off with purge
- · PC software with wireless and USB connectivity
- · Auto pump cut-off for high CO levels
- · Graphical data display
- · Customizable gas analysis screen
- Sample conditioning unit for low NOx & high moisture applications

- · Stack gas velocity with Pitot tube
- Draft & differential pressure measurements
- Emissions values adjusted for reference O,
- · CO & CO, monitoring of ambient air
- · Hose extensions for tall & difficult to reach stacks
- Wireless printer
- Protective rubber holster
- Maintenance contracts and extended warranties available









Apps and software

- · Free apps for iOS & Android mobile devices
- PC software with USB & wireless connectivity
- Fast, easy wireless connection
- Remote live view of combustion analysis data as list or graph



Download app

- · Remote control to change settings
- · Data saving, including automatic logging
- · Report creation in PDF, CSV (for Excel) and XML formats
- Databases for customers, operators, & equipment

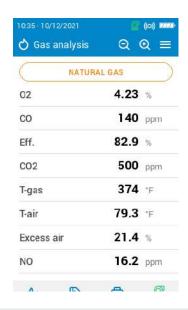


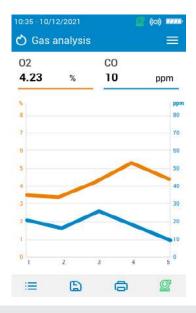
Graph view



Data view

Example of analyzer screens





Si-CA 230 kit content

- Si-CA 230 analyzer
- 0, & CO gas sensors (other gas sensors available, see • USB cable optional accessories)
- CO Dilution Auto-Range to 50,000 ppm
- Protective rubber holster
- 300 mm flue gas probe with 3 m dual hose (other probe lengths available)

- · Water trap with filter
- AC power supply / charger
- Mobile app & PC software
- · Internal wireless communication module
- · Carrying case
- Quick Start Guide
- · Calibration certificate





Parameter specifications

$ \begin{array}{c} \textbf{O}_2 & \text{Electrochemical} & 0 \text{ to 25\%} & 0.01\% & \pm 0.2\% \text{ vol} & \textbf{T}_{50} < 30 \text{ s} \\ \textbf{CO (H}_2 \textbf{comp.)} & \text{Electrochemical} & 0 \text{ to 10,000 ppm} & 1 \text{ ppm} & \pm 8 \text{ ppm} < 160 \text{ ppm} \\ \pm 5\% \text{ rdg up to 2000 ppm} & \textbf{T}_{50} < 40 \text{ s} \\ \textbf{CO (with dilution)} & \text{Electrochemical} & 100 \text{ to 50,000 ppm} & 1 \text{ ppm} & \pm 10\% \text{ rdg} & \textbf{CO}_{50} < 40 \text{ s} \\ \textbf{CO}_2 & \text{Calculated} & 0 \text{ to 99.9\%} & 0.1\% & - & - \\ \textbf{NO} & \text{Electrochemical} & 0 \text{ to 5000 ppm} & 1 \text{ ppm} & \pm 5 \text{ ppm} < 100 \text{ ppm} \\ \pm 5\% \text{ rdg} > 100 \text{ ppm} & \textbf{T}_{50} < 40 \text{ s} \\ \textbf{Low NO} & \text{Electrochemical} & 0 \text{ to 300 ppm} & 0.1 \text{ ppm} & \pm 1.5 \text{ ppm} < 30 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{50} < 40 \text{ s} \\ \textbf{NO}_2 & \text{Electrochemical} & 0 \text{ to 1000 ppm} & 1 \text{ ppm} & \pm 5 \text{ ppm} < 100 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{60} < 60 \text{ s} \\ \textbf{Low NO}_2 & \text{Electrochemical} & 0 \text{ to 1000 ppm} & 0.1 \text{ ppm} & \pm 1.5 \text{ ppm} < 30 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{60} < 60 \text{ s} \\ \textbf{NOx} & \text{Calculated} & 0 \text{ to 100 ppm} & 0.1 \text{ ppm} & \pm 1.5 \text{ ppm} < 30 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{60} < 60 \text{ s} \\ \textbf{NOx} & \text{Calculated} & 0 \text{ to 7500 ppm} & 1 \text{ ppm} & - & - \\ \textbf{Low NOx} & \text{Calculated} & 0 \text{ to 450 ppm} & 0.1 \text{ ppm} & \pm 5 \text{ ppm} < 100 \text{ ppm} \\ \pm 5\% \text{ rdg} > 100 \text{ ppm} & \textbf{T}_{60} < 30 \text{ s} \\ \textbf{Electrochemical} & 0 \text{ to 5000 ppm} & 1 \text{ ppm} & \pm 5\% \text{ rdg} > 100 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{60} < 30 \text{ s} \\ \textbf{Low SO}_2 & \text{Electrochemical} & 0 \text{ to 100 ppm} & 0.1 \text{ ppm} & \pm 5\% \text{ rdg} > 30 \text{ ppm} \\ \pm 5\% \text{ rdg} > 30 \text{ ppm} & \textbf{T}_{60} < 30 \text{ s} \\ \textbf{CxHy (HC)} & \text{Pellistor} & 0 \text{ to 5\%} & 0.01\% & \pm 5\% \text{ full scale} & \textbf{T}_{50} < 40 \text{ s} \\ \textbf{T}_{50} < 60 \text{ s} \\ \textbf{T}_{$	
CO (H₂ comp.) Electrochemical 0 to 10,000 ppm 1 ppm $\pm 5\%$ rdg up to 2000 ppm $T_{90} < 40$ s CO (with dilution) Electrochemical 100 to 50,000 ppm 1 ppm $\pm 10\%$ rdg > 2000 ppm $T_{90} < 40$ s CO₂ Calculated 0 to 99.9% 0.1% - - NO Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $T_{90} < 40$ s Low NO Electrochemical 0 to 300 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $T_{90} < 40$ s NO₂ Electrochemical 0 to 1000 ppm 1 ppm ± 5 ppm < 100 ppm $T_{90} < 40$ s Low NO₂ Electrochemical 0 to 1000 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $T_{60} < 60$ s NOx Calculated 0 to 7500 ppm 1 ppm - - Low NOx Calculated 0 to 450 ppm 0.1 ppm ± 5 ppm < 100 ppm $T_{60} < 30$ s Low SO₂ Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $T_{60} < 30$ s Low SO₂ Electrochemical 0 to 5000 ppm </td <td></td>	
CO2 Calculated 0 to 99.9% 0.1% - - NO Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm T_{90} < 40 s Low NO Electrochemical 0 to 300 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm T_{90} < 40 s NO2 Electrochemical 0 to 1000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm T_{60} < 60 s Low NO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm T_{60} < 60 s NOX Calculated 0 to 7500 ppm 1 ppm - T_{60} < 60 s SO2 Electrochemical 0 to 450 ppm 0.1 ppm T_{60} < 30 s Low SO2 Electrochemical 0 to 5000 ppm 1 ppm T_{60} < 30 s CxHy (HC) Pellistor 0 to 5% 0.01% T_{60} < 50 s T_{90} < 40 s	
NO Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm $T_{90} < 40$ s Low NO Electrochemical 0 to 300 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm $T_{90} < 40$ s NO2 Electrochemical 0 to 1000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm $T_{60} < 60$ s Low NO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm $T_{60} < 60$ s NOX Calculated 0 to 7500 ppm 1 ppm - Low NOx Calculated 0 to 450 ppm 0.1 ppm - SO2 Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm $T_{60} < 30$ s Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm $T_{60} < 30$ s CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\%$ full scale $T_{90} < 40$ s	
NO Electrochemical 0 to 3000 ppm 1 ppm $\pm 5\%$ rdg > 100 ppm $1_{90} < 40$ s Low NO Electrochemical 0 to 300 ppm 0.1 ppm ± 1.5 ppm < 30 ppm T ₉₀ < 40 s NO2 Electrochemical 0 to 1000 ppm 1 ppm $\pm 5\%$ rdg > 100 ppm T ₆₀ < 60 s Low NO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm T ₆₀ < 60 s NOX Calculated 0 to 7500 ppm 1 ppm - Low NOx Calculated 0 to 450 ppm 0.1 ppm - SO2 Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm T ₆₀ < 30 s Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm T ₆₀ < 30 s CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\%$ full scale T ₉₀ < 40 s	
NO2 Electrochemical 0 to 300 ppm 0.1 ppm ±5 % rdg > 30 ppm $I_{90} < 40 \text{ s}$ NO2 Electrochemical 0 to 1000 ppm 1 ppm ±5 ppm < 100 ppm $I_{60} < 60 \text{ s}$ Low NO2 Electrochemical 0 to 100 ppm 0.1 ppm ±1.5 ppm < 30 ppm $I_{60} < 60 \text{ s}$ NOX Calculated 0 to 7500 ppm 1 ppm - - Low NOX Calculated 0 to 450 ppm 0.1 ppm - - SO2 Electrochemical 0 to 5000 ppm 1 ppm ±5 ppm < 100 ppm $I_{60} < 30 \text{ s}$ Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm ±1.5 ppm < 30 ppm $I_{60} < 30 \text{ s}$ CXHy (HC) Pellistor 0 to 5% 0.01% ±5% full scale $I_{90} < 40 \text{ s}$	
Low NO2 Electrochemical 0 to 1000 ppm 1 ppm $\pm 5\% \text{ rdg} > 100 \text{ ppm}$ $T_{60} < 60 \text{ s}$ Low NO2 Electrochemical 0 to 100 ppm 0.1 ppm $\pm 1.5 \text{ ppm} < 30 \text{ ppm}$ $T_{60} < 60 \text{ s}$ NOx Calculated 0 to 7500 ppm 1 ppm - - Low NOx Calculated 0 to 450 ppm 0.1 ppm - - sO2 Electrochemical 0 to 5000 ppm 1 ppm $\pm 5 \text{ ppm} < 100 \text{ ppm}$ $T_{60} < 30 \text{ s}$ Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm $\pm 1.5 \text{ ppm} < 30 \text{ ppm}$ $T_{60} < 30 \text{ s}$ CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\% \text{ full scale}$ $T_{90} < 40 \text{ s}$	
NOx Calculated 0 to 100 ppm 1 ppm - - Low NOx Calculated 0 to 450 ppm 0.1 ppm - - SO2 Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm T ₆₀ < 30 s Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm T ₆₀ < 30 s CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\%$ full scale T ₉₀ < 40 s	
Low NOx Calculated 0 to 450 ppm 0.1 ppm - SO_2 Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm T_{60} < 30 s Low SO_2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm T_{60} < 30 s CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\%$ full scale T_{90} < 40 s	
SO2 Electrochemical 0 to 5000 ppm 1 ppm ± 5 ppm < 100 ppm $\pm 5\%$ rdg > 100 ppm T_{60} < 30 s Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm ± 1.5 ppm < 30 ppm $\pm 5\%$ rdg > 30 ppm T_{60} < 30 s CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\%$ full scale T_{90} < 40 s	
SO2 Electrochemical 0 to 5000 ppm 1 ppm $\pm 5\% \text{ rdg} > 100 \text{ ppm}$ $I_{60} < 30 \text{ s}$ Low SO2 Electrochemical 0 to 100 ppm 0.1 ppm $\pm 1.5 \text{ ppm} < 30 \text{ ppm}$ $T_{60} < 30 \text{ s}$ CxHy (HC) Pellistor 0 to 5% 0.01% $\pm 5\% \text{ full scale}$ $T_{90} < 40 \text{ s}$	
CxHy (HC) Pellistor 0 to 100 ppm 0.1 ppm $\pm 5\% \text{ rdg} > 30 \text{ ppm}$ $T_{60} < 30 \text{ s}$ $= \pm 5\% \text{ rdg} > 30 \text{ ppm}$ $= \pm 5\% \text{ rdg} > 30 \text{ ppm}$ $= \pm 5\% \text{ rdg} > 30 \text{ ppm}$ $= \pm 5\% \text{ rdg} > 30 \text{ ppm}$	
H_2 S Electrochemical 0 to 500 ppm 0.1 ppm $\pm 5 \text{ ppm} < 100 \text{ ppm}$ $T_{60} < 35 \text{ s}$	
Flue temperature TcK -4 to 2282 °F -20 to 1250 °C 0.1 °F 0.1 °C ± 3.6 °F or $\pm 0.5\%$ rdg ⁽²⁾ ± 2 °C or $\pm 0.5\%$ rdg ⁽²⁾ -	
Air temperature NTC or TcK $ \begin{array}{ccccccccccccccccccccccccccccccccccc$	
Differential temperature Calculated 0 to 2282 °F 0.1 °F 0.1 °C 0.1 °F 0.1 °C - -	
Pressure/Draft Semiconductor $^{-80}$ to 80 inH $_2$ O 0.001 inH $_2$ O $\pm 1\%$ rdg ± 0.012 inH $_2$ O $\pm 1\%$ rdg ± 0.03 mbar	
High accuracy draft Semiconductor 500 Pa 0.1 Pa ± 0.5 Pa < 10 Pa ± 3 Pa up to 150 Pa $\pm 1\%$ rdg ± 1.5 Pa > 150 Pa	
Excess air Calculated 0 to 999% 1%	
Efficiency Calculated 0 to 100% (Gross/ HHV ⁽³⁾) 0.1% - -	
Efficiency (condensation) Calculated 0 to 125% (Net/LHV ⁽⁴⁾) 0.1% -	
Stack Gas velocity Calculated 0 to 19,500 fpm 0 to 99 m/s 1 fpm 0.1 m/s -	



⁽¹⁾ All accuracies indicated in this document were stated in laboratory conditions at 68 °F (20 °C) and can be guaranteed for measurements carried out in the same conditions.

 $^{^{(2)}} Accuracy given for the analyzer only.$ $<math display="inline">^{(3)} For Higher Heating Value$ / $^{(4)} For Lower Heating Value$

General features

Dimensions	11 x 4.3 x 2" (28 x 11.2 x 5.5 cm)		
Weight	30 oz (825 g)		
Display	Color Touch Screen with Graphing; Size: 480 x 272 pixels		
Keypad	1 On-Off key		
Material	ABS-PC		
Protection	IP42		
Connection	Wireless: class 2 range, range frequency from 2402 MHz to 2480 MHz with a transmit power of 1 dBm. Range up to 50 ft (15 m), depending on smartphone radio strength. Minimum required versions: Android 5.0, iOS 12.4, BLE 4.0 USB		
Power supply	Rechargeable battery, USB power supply Li-Ion 5100 mA/h 3.6 V battery / Power supply voltage of the mains unit: 100-240 Vac, 50-60 Hz Mains unit: 5 Vdc/2A		
Battery	Battery life > 8 h; Charging time: Fully charge: < 6.5 h; 50%: < 2.5 h		
Memory	Internal memory up to 2,000 tests		
Environmental conditions of use	Temperature: from 23 to 113 °F (-5 to 45 °C), Hygrometry: in non-condensing conditions (< 85% RH) Maximum altitude: 6561' (2000 m)		
Storage temperature	From -4 to 122 °F (-20 to 50 °C)		
Languages	English, French, German, Spanish, Italian, Portuguese, Chinese		
European Union Directives	2014/53/EU (RED); 2015/863 EU (RoHS 3)		
	EN 50270 1 and EN 50270 2. UNI 7120. UNI 11127. UNI 10200. UNI 10045.		

EN 50379-1 and EN 50379-2; UNI 7129; UNI 11137; UNI 10389; UNI 10845; UL & cUL Certification;
BS 7967:2015; BS EN 50543:2011; UNE 60670-10; ES.02173.ES



Regulations

Optional accessories

Optional accessories		
Part number	Description	Illustration
27520 (NO) 27521 (Low NO)	NO or Low NO sensor for NOx	
27526 (NO ₂) 27527 (Low NO ₂)	NO ₂ or Low NO ₂ sensor	
27528 (SO ₂) 27529 (Low SO ₂)	SO ₂ or Low SO ₂ sensor	
27530	CxHy sensor	
27531	H ₂ S sensor	
27544	Draft probe	
27532 (180 mm) 27533 (300 mm) 27534 (750 mm) 27535 (1 m) 27536 (1.5 m)	180, 300 and 750 mm and 1 m and 1.5 m probes available	
27546	Remote wireless printer	
27537	3 m dual hose extension	
27538	Differential pressure hose kit	
24646	Smart air temperature probe with 2 m cable	
11994	Manual smoke pump kit	
27547	CO ambient probe	
27548	CO ₂ ambient probe	
26811	SCU (Sample Conditioning Unit)	



Ordering Information

All kits includ the following: a 300 mm probe rated to 1472 °F (800 °C) with 3 m dual hose, an ABS hard plastic carrying case, a rubber holster, a water trap with filter, a charger with plug set, a USB cable, a quick start guide and a calibration certificate

Product	Item #	Description
Si-CA 230-2	27522	Si-CA 230 Analyzer includes two gas sensors (O ₂ , CO),
Si-CA 230-3N	27597	Si-CA 230 Analyzer includes three gas sensors (O ₂ , CO, NO)
Si-CA 230-3NL	27598	Si-CA 230 Analyzer includes three gas sensors (O ₂ , CO, Low NO)
Si-CA 230-4ND	27599	Si-CA 230 Analyzer includes four gas sensors (O ₂ , CO, NO, NO ₂)
Si-CA 230-4NS	27600	Si-CA 230 Analyzer includes four gas sensors (O ₂ , CO, NO, SO ₂)
Si-CA 230-4NC	27601	Si-CA 230 Analyzer includes four gas sensors (O ₂ , CO, NO, CxHy)
Si-CA 230-4NLDL	27602	Si-CA 230 Analyzer includes four gas sensors (O ₂ , CO, Low NO, Low NO ₂)
Si-CA 230-4NLSL	27603	Si-CA 230 Analyzer includes four gas sensors (O ₂ , CO, Low NO, Low SO ₂)
Si-CA 230-5NDS	27604	Si-CA 230 Analyzer includes five gas sensors (O ₂ , CO, NO, NO ₂ , SO ₂)
Si-CA 230-5NDC	27605	Si-CA 230 Analyzer includes five gas sensors (O ₂ , CO, NO, NO ₂ , CxHy)
Si-CA 230-5NSC	27606	Si-CA 230 Analyzer includes five gas sensors (O ₂ , CO, NO, SO ₂ , CxHy)
Si-CA 230-5NSH	27607	Si-CA 230 Analyzer includes five gas sensors (O ₂ , CO, NO, SO ₂ , H ₂ S)
Si-CA 230-5NLDLSL	27608	Si-CA 230 Analyzer includes five gas sensors (O ₂ , CO, Low NO, Low NO ₂ , Low SO ₂)
Si-CA 230-6NDSC	27609	Si-CA 230 Analyzer includes six gas sensors (O ₂ , CO, NO, NO ₂ , SO ₂ , CxHy)
SICA 230-6NDSH	27610	Si-CA 230 Analyzer includes six gas sensors (O2, CO, NO, NO2, SO2, H2S)
Si-CA 230-6NLDLSLH	27611	Si-CA 230 Analyzer includes six gas sensors (O ₂ , CO, Low NO, Low NO ₂ , Low SO ₂ , H ₂ S)

Maintenance

We carry out calibration, adjustment and maintenance of your devices to guarantee a consistent and accurate level of quality of your measurements. As part of Quality Assurance Standards, we recommend annual recalibration and maintenance check-up.

Warranty

Devices have 2-year guarantee against any manufacturing defect (return to our After-Sales Service required for appraisal).

