Mitutoyo

Toolmakers' Microscopes TM Series





Mitutoyo

Bright and Clear Field of View. Best Performance in Small-model Class.

FEATURES

 Newly designed LED illuminators provide enhanced observation for higher accuracy and resolution.



Conventional illumination



Newly designed LED illumination



Optional LED circular illuminator available for applications

requiring all-round lighting. **176-208A**



A vernier scale mounted outside the eyepiece enables simple angle measurement.

Optional Accessories

Eyepieces and Objectives see page 4

Digital Imaging with Software

Order No.	Description
64AAB429	MOTICAM 2, 2.0 MEGAPIXEL-1/3" CMOS, USB
64AAB430	MOTICAM 3, 3.0 MEGAPIXEL-1/2" CMOS, USB
64AAB431	MOTICAM 5, 5.0 MEGAPIXEL-1/2.5" CMOS, USB
64AAB432	MOTICAM 580, 5.0 MEGAPIXEL-1/2.3" CMOS, USB/HDMI
64PMI237	MOTICAM EYETUBE ADAPTOR



LED ring light 64AAB214



Digimatic Micrometer Heads (LCD readout)

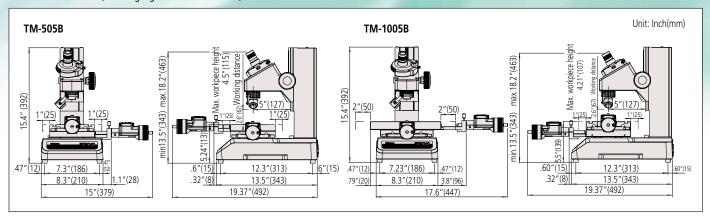


SPECIFICATIONS

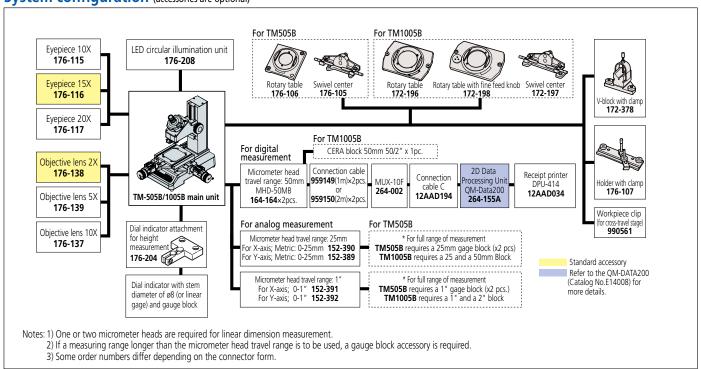
Model No.		TM-505B	TM-A505B	TM-1005B	TM-A1005B		
Order No.		176-818A	176-820A	176-819A	176-821A		
Optical tube		Monocular type (Vertical tilt angle: 60°)					
Observation imag	e	Erect					
Eyepiece protractor		Resolution (graduation) : 1°, Rotation angle: 360°, Resolution (angle): 6', Adjustable zero point					
Eyepiece		Standard accessory: 15X (field number: 13), Options: 10X, 20X					
Objective lens		Standard accessory: 2X, Options: 5X, 10X					
Microscope	Maximum height of workpiece	4.53" /	115mm	4.21" / 107mm			
head	Focusing method	Manual (Coarse feed)					
Illumination	Transmitted illumination	Stepless brightness adjustment, White LED light source, With green filter					
unit	Surface illumination	Oblique single-source type, Stepless brightness adjustment, White LED light source					
Cross-travel stage	Measuring range	2" x 2" /	50×50mm	4" x 2" / 100×50mm (An optional 2"/50mm gauge block is required to cover full range. A CERA block is recommended.)			
	Table size	16" x 6" /	52×152mm	9.44" x 6" / 240×152mm			
	Usable area of the stage glass	3.8" x 3.8"	/96×96mm	6" x 3.8" / 154x96mm			
	Maximum stage glass loading	11 lbs. / 5kg					
Linear measurement method		Micrometer heads optional	Micrometer heads included	Micrometer heads optional	Micrometer heads included		
Resolution		N/A	.00005"/1µm	N/A	.00005 "/1μm		
Micrometer head travel range		N/A	2 "/50mm	N/A	2"/50mm		
Power supply		120VAC Maximum power consumption: 4.2W					
Main unit mass		31 lbs.	/ 14kg	33 lbs. / 15kg			



DIMENSIONS (including digital micrometer heads)



System configuration (accessories are optional)



© 2015 Mitutoyo America Corporation

Eyepiece-Objective Performance Table

	Eyepiece 10X (176-115)			Eyepiece 15X (Standard accessory)		Eyepiece 20X (176-117)			
	Total magnification	Viewing field	Depth of focus	Total magnification	Viewing field	Depth of focus	Total magnification	Viewing field	Depth of focus
Objective 2X (Standard accessory)	20X	ø.256" (ø6.5mm)	158µm	30X	ø.256" (ø6.5mm)	124µm	40X	ø.197" (ø5mm)	107µm
Objective 5X (176-139)	50X	ø.102" (ø2.6mm)	56µm	75X	ø.102" (ø2.6mm)	47µm	100X	ø.079" (ø2mm)	42µm
Objective 10X (176-137)	100X	ø.051" (ø1.3mm)	24µm	150X	ø.051" (ø1.3mm)	21µm	200X	ø.039" (ø1mm)	19µm

(8)	1
	T
-91	
- 81	III

176-115









20X

Magnification 10X 15X 176-115 176-116* 176-117 Order No. Field number 13 13 10

176-116



176-138



176-139



176-137

Magnification 2X 5X 10X 176-138* 176-139 176-137 Order No. Numerical 0.07 0.10 0.14 aperture 2.638" 1.299" 551" Working (67mm) (33mm) (14mm) distance *Standard accessory

Coordinate Measuring Machines Vision Measuring Systems Form Measurement Optical Measuring Test Equipment Small Tool Instruments Sensor Systems Digital Scale and DRO Systems and Data Management

Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, used in modern measuring technology. We can also design, build, test and deliver measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract

^{*}Standard accessory